

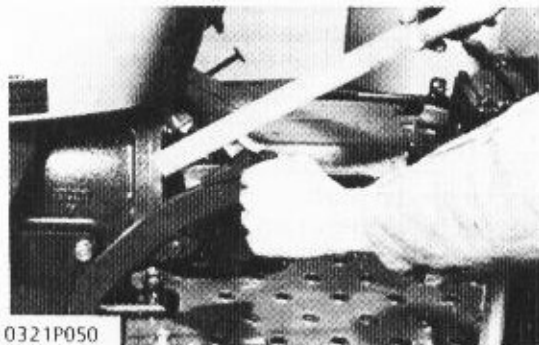
CHECKING, DISASSEMBLING AND SERVICING

[1] DRY TYPE, SINGLE PLATE PTO CLUTCH (FOR EVER CLUTCH TYPE)

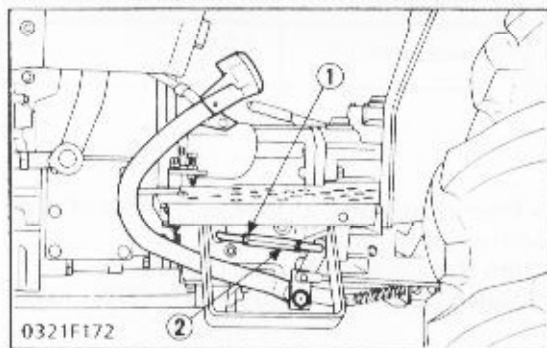
Refer to S.2 CLUTCH of L5450

[2] DRY TYPE, SINGLE PLATE CLUTCH (FOR HYDRAULIC SHUTTLE TYPE)

CHECKING AND ADJUSTING



0321P050



0321F172

Clutch Pedal Free Play

1. Measure the free play by pushing the clutch pedal.
2. If the measurement is not within the factory specifications, turn the turnbuckle (2) to adjust.

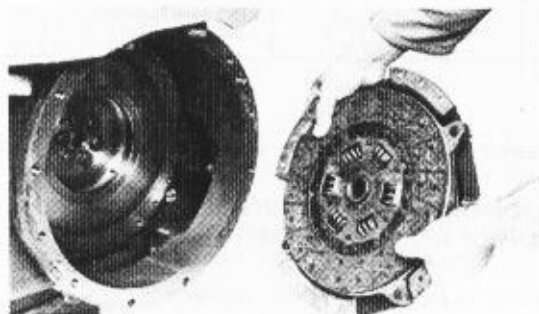
Clutch pedal free play	Factory spec.	20 to 30 mm 0.78 to 1.2 in.
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■ NOTE

- After adjustment, tighten the lock nut (1) on the turnbuckle firmly.

- (1) Lock Nut
(2) Turnbuckle

DISASSEMBLING AND ASSEMBLING



0321P144

Removing Clutch

1. Remove the clutch from the flywheel.

(When reassembling)

- Insert the clutch using center tool (Code No: 07916-51051).
- Direct the shorter end of the clutch disc boss toward the flywheel.
- Apply molybdenum disulfide (Three Bond 1901 or equivalent) to the splines of clutch disc boss.

Tightening torque	Clutch mounting screw	23.5 to 27.5 N·m 2.4 to 2.8 kgf·m 17.4 to 20.3 ft·lbs
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■ NOTE

- Do not allow grease and oil on the clutch disc facing.