

PRODUCT SERVICE BULLETIN

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FIX AS FAIL: L-Series; Rear Rims Cracking on L47

Repairs described in this bulletin may be made only in the event of a failure.

Product Line: L-Series

Model: L47

Serial Numbers Affected:

Model	Serial Numbers
L47	50001 TO 53181

Issue:

There is a possibility that cracks may occur around the mounting holes on the rear wheel; this only occurs when 15-19.5 tires are installed. It was determined that repeated load applied to the rear wheels, causes the bolts and nuts to loosen in the mounting holes and cause fatigue fracture.



Solution:

If this failure occurs while 15-19.5 tires are installed, replace only the failed wheel/wheels and install new studs, nuts, and improved spring washers on both the left and the right sides per procedure on [page 3](#).