



Separating Engine and Clutch Housing

- 1. Place the disassembling stand under the engine and clutch housing.
- 2. Remove the engine and clutch housing mounting screws and nuts.
- 3. Separate the engine and clutch housing.

(When reassembling)

- Install the O-rings (1), (3) and collar (2) on the propeller shaft 2 (4) as shown in the figure.
- Apply grease to the spline of clutch shaft.
- Apply liquid gasket (Three Bond 1211 or equivalent) to joint face of the flywheel housing and clutch housing.

Tightening torque	Engine and clutch housing mounting screw	78 to 90 N·m 7.9 to 9.2 kgf·m 58 to 66 lbf·ft
	Engine and clutch housing mounting nut	103 to 117 N·m 10.5 to 12.0 kgf·m 76.0 to 86.7 lbf·ft

(1) O-ring
(2) Collar

(3) O-ring
(4) Propeller Shaft 2

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