



## INSTRUCTION MANUAL BOOT KIT

for KUBOTA MOWER DECK RCK60B-23BX / RCK54-23BX / RCK48-18BX

- READ AND SAVE THIS MANUAL.

### ▲ SAFETY ALERT SYMBOL

This is the industry's "Safety Alert Symbol." This symbol is used to call your attention to items or operations that could be dangerous to you or other persons using this equipment. Please read these messages and follow these instructions carefully. It is essential that you read the instructions and safety regulations before you attempt to assemble or use this unit.

## PARTS LIST

### K6056-01000 (For RCK60B-23BX)

REF. No.	PART No.	PART NAME	Q'TY
1	K6056-3001-0	CASE, ASSY BOOT 60	1
2	K6057-3152-0	STAY, FULCRUM 60	1
3	05411-00425	PIN, SPRING	1
4	K6057-3159-0	PIN, ASSY BOOT	1
5	K6056-3154-0	STAY, DECK 60	1
6	01125-50825	BOLT, W SEMS	2
7	02114-50080	HEX. NUT	6
8	K6056-3158-0	PLATE, MOWER 60	1
9	K1122-9133-0	BOLT, SHORT SQU. NECK (M8 x 1.25)	4
10	04512-50080	WASHER, SPRING LOCK	4
11	K6056-4700-0	CHUTE 1	1
12	K4182-3183-0	CLAMP, HOSE	2
13	K6056-9209-4	MANUAL, INSTRUCTION	1
14	01135-51020	BOLT, W SEMS	1
15	02118-50100	HEX. NUT	1
16	K6056-3113-0	BOOT, SEAL	1

### K6056-03000 (For RCK54-23BX)

REF. No.	PART No.	PART NAME	Q'TY
1	K6056-3003-0	CASE, ASSY BOOT 54	1
2	K6056-3161-0	STAY, FULCRUM 54	1
3	05411-00425	PIN, SPRING	1
4	K6056-3159-0	PIN, BOOT	1
5	K6056-3154-0	STAY, DECK 60	1
6	01125-50825	BOLT, W SEMS	2
7	02114-50080	HEX. NUT	6
8	K6056-3168-0	PLATE, MOWER 54	1
9	K1122-9133-0	BOLT, SHORT SQU. NECK (M8 x 1.25)	4
10	04512-50080	WASHER, SPRING LOCK	4
11	K6056-4700-0	CHUTE 1	1
12	K4182-3183-0	CLAMP, HOSE	2
13	K6056-9209-4	MANUAL, INSTRUCTION	1
14	01135-51020	BOLT, W SEMS	1
15	02118-50100	HEX. NUT	1

**K6056-04000 (For RCK48-18BX)**

REF. No.	PART No.	PART NAME	Q'TY
1	K6056-3004-0	CASE, ASSY BOOT 48	1
2	K6056-3179-0	STAY, FULCRUM 48	1
3	05411-00425	PIN, SPRING	1
4	K6056-3159-0	PIN, BOOT	1
5	K6056-3174-0	STAY, DECK 48	1
6	01125-50825	BOLT, W SEMS	3
7	02114-50080	HEX. NUT	5
8	K6056-3178-2	PLATE, MOWER 48	1
9	K1122-9133-0	BOLT, SHORT SQU. NECK (M8 x 1.25)	3
10	04512-50080	WASHER, SPRING LOCK	3
11	K6056-4700-0	CHUTE 1	1
12	K4182-3183-0	CLAMP, HOSE	2
13	K6056-9209-4	MANUAL, INSTRUCTION	1

**TRACTOR/MOWER PREPARATION****CAUTION**

To avoid personal injury:

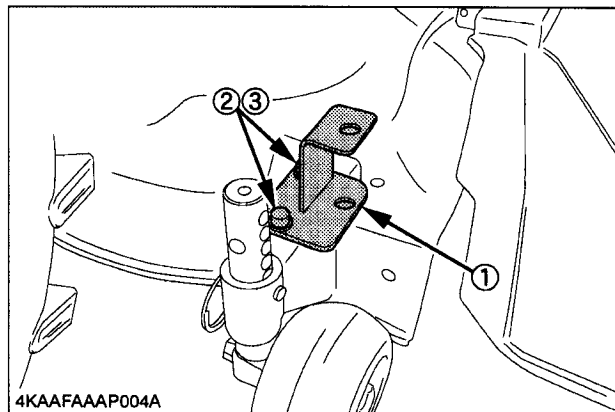
- Park the machine on a firm and level surface.
- Apply the parking brake.
- Stop the engine and remove the key.
- Discharge deflector must remain installed at all times.

**BOOT KIT INSTALLATION****NOTE :**

- < > : Ref. No. of PARTS LIST

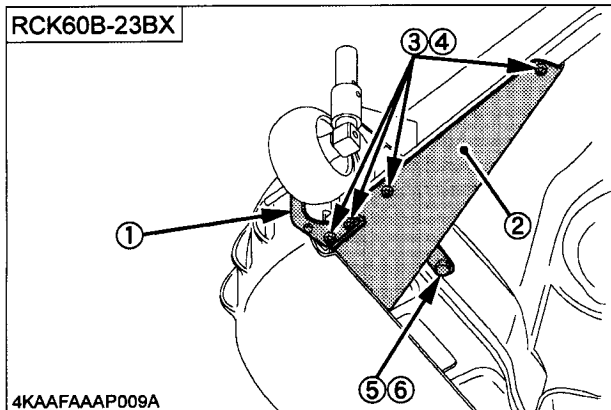
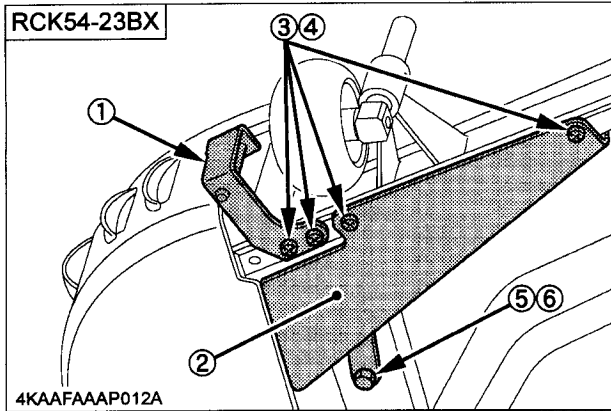
**[RCK60B-23BX, RCK54-23BX]**

1. Install the deck stay to the mower deck with the M8 sems bolts and the nuts.



- 4KAFAAAP004A
- (1) Deck stay <5>  
 (2) M8 x 25 sems bolt <6>  
 (3) M8 nut <7>

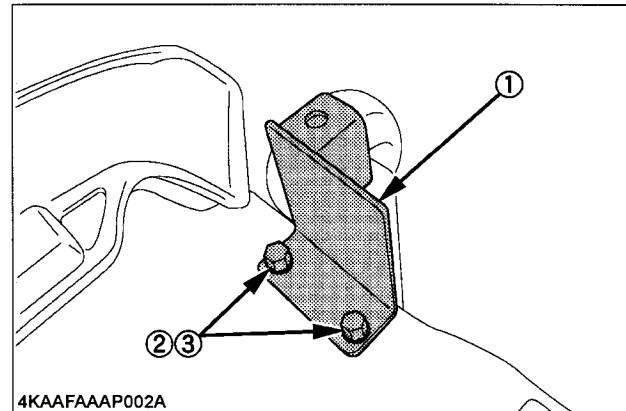
2. Install the fulcrum stay and mower plate to the mower deck with the M8 SQU. neck bolts, washers, nuts, M10 sems bolt and the nut.



- (1) Fulcrum stay <2> (4) M8 nut <7> and washer <10>  
 (2) Mower plate <8> (5) M10 x 20 sems bolt <14>  
 (3) M8 SQU. neck bolt <9> (6) M10 nut <15>

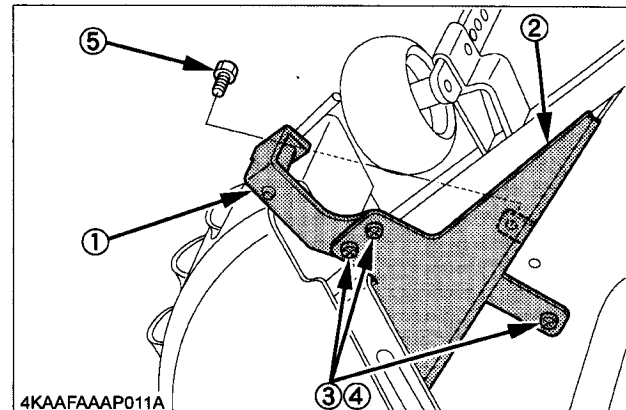
**[RCK48-18BX]**

1. Install the deck stay to the mower deck with the M8 sems bolts and the nuts.



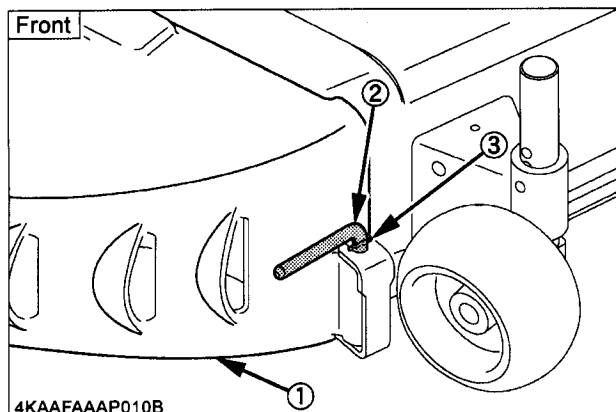
- (1) Deck stay <5> (3) M8 nut <7>  
 (2) M8 x 25 sems bolt <6>

2. Install the mower plate to the mower deck with a M8 sems bolt, M8 SQU. neck bolt, washer and a nut. And then install the fulcrum stay to the mower plate with the M8 SQU. neck bolts, washers and nuts.



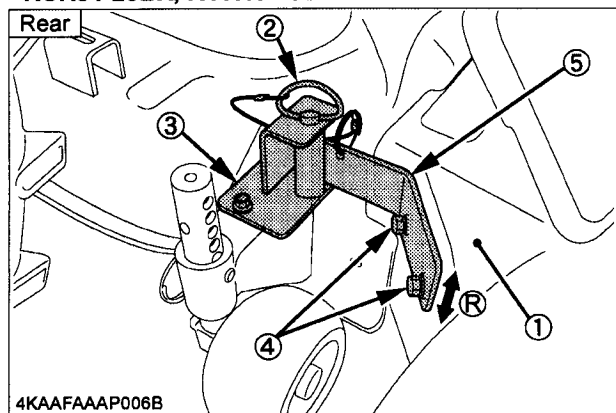
- (1) Fulcrum stay <2> (4) M8 nut <7> and washer <10>  
 (2) Mower plate <8> (5) M8 x 25 sems bolt <6>  
 (3) M8 SQU. neck bolt <9>

### 3. Install the boot with the pins.



- (1) Boot <1>  
 (2) Boot pin <4>  
 (3) Spring pin <3> (Already installed)

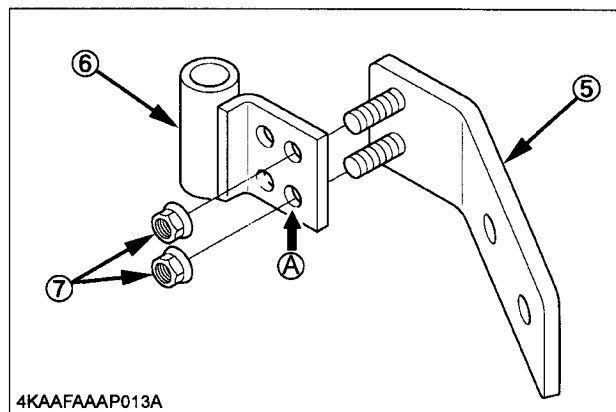
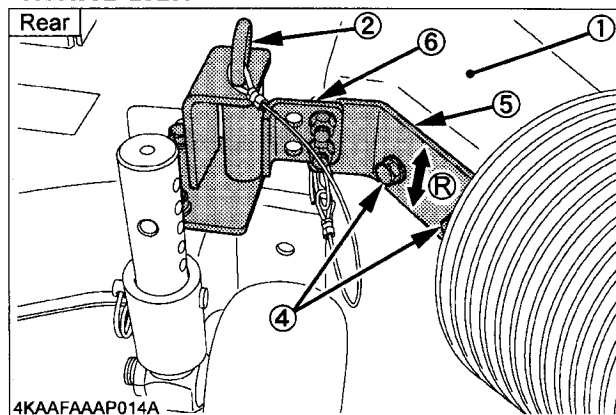
### <RCK54-23BX, RCK48-18BX>



- (1) Boot <1>  
 (2) Pin  
 (3) Deck stay <5>  
 (4) M8 x 25 sems bolt  
 (5) Boot stay

(R) "REPOSITION"

### <RCK60B-23BX>



- (1) Boot <1>  
 (2) Pin  
 (3) Deck stay <5>  
 (4) M8 x 25 sems bolt  
 (5) Boot stay  
 (6) Boot boss  
 (7) M8 nut

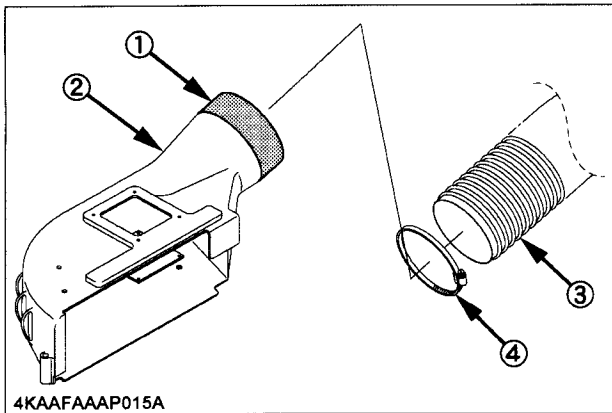
(A) Installing position  
 (R) "REPOSITION"

### NOTE :

- Make sure the boot stay is installed at the position (A). If not, reinstall the boot stay at the position (A).
- If the boot is hard to fit, loosen the M8 x 25 sems bolts (4) and reposition the boot stay up and down.

#### 4. <Only for RCK60B-23BX>

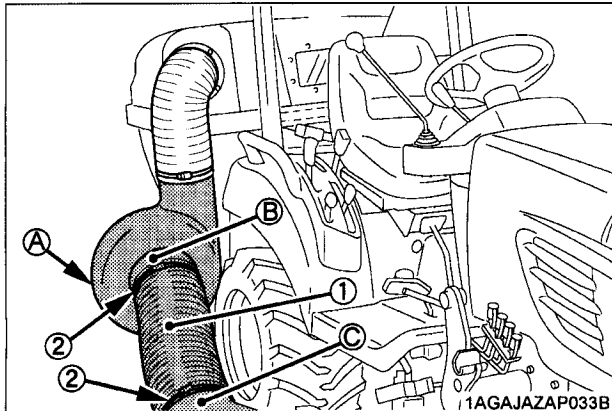
As shown in the figure, set the boot seal onto the boot inlet.



- (1) Boot seal <16>
- (2) Boot
- (3) Chute 1 <11>
- (4) Hose clamp <12>

#### 5. Install the chute 1 to the boot inlet and blower case inlet with hose clamps.

See "Chute installation" in "SETTING UP INSTRUCTIONS" section in your grass catcher operator's manual.



- (1) Chute 1 <11>
- (2) Hose clamp <12>
- (A) Blower case
- (B) Blower case inlet
- (C) Boot inlet



#### 6. To convert the mower deck to the side discharge.

- (1) Remove the pins.
- (2) Remove the boot assembly.
- (3) Remove the mower plate.

#### NOTE :

- See "REMOVING THE GRASS CATCHER FOR SIDE DISCHARGE MOWER" in "OPERATION" section in your grass catcher operator's manual.

## GENERAL TORQUE SPECIFICATION

Metric cap screws		
Property class	Class 8.8 	Class 10.9 
M8 (lbf-ft) (N-m) (kgf-m)	17.4 - 20.2 23.6 - 27.4 2.4 - 2.8	21.7 - 25.3 29.4 - 34.3 3.0 - 3.5
M10 (lbf-ft) (N-m) (kgf-m)	35.5 - 41.2 48.1 - 55.8 4.9 - 5.7	44.9 - 52.1 60.8 - 70.5 6.2 - 7.2

## TIGHTENING TORQUE CHART

Thread size d (mm)	Hex-Bolt Head size B (mm)	No mark			7T		
		lbf-ft	N-m	kgf-m	lbf-ft	N-m	kgf-m
M8	12 or 13	<b>13.0 - 15.2</b> (14.1 ± 1.1)	<b>17.8 - 20.6</b> (19.2 ± 1.4)	<b>1.9 - 2.1</b> (2.0 ± 0.1)	<b>17.5 - 20.3</b> (18.9 ± 1.4)	<b>23.5 - 27.5</b> (25.5 ± 2.0)	<b>2.4 - 2.8</b> (2.6 ± 0.2)
M10	14 or 17	<b>28.9 - 33.3</b> (31.1 ± 2.2)	<b>39.3 - 45.1</b> (42.2 ± 2.9)	<b>4.0 - 4.6</b> (4.3 ± 0.3)	<b>35.4 - 41.2</b> (38.3 ± 2.9)	<b>48.1 - 55.9</b> (52.0 ± 3.9)	<b>4.9 - 5.7</b> (5.3 ± 0.4)

### NOTE :

- Figure "7" on the top of the bolt indicates that the bolt is of special material.
- Before tightening, check the figure on the top of bolt.

