



(1) TC Mark

(2) Timing Plate

### Valve Clearance

1. Remove the cylinder head cover.
2. Turn the flywheel until No. 1 cylinder is at T.D.C. of its compression stroke and align the 1TC mark or 1.4TC mark on the flywheel with the timing plate.
3. Measure the clearance at the valves marked with o in the table below with a feeler gauge.
4. If the clearance is not within the factory spec, turn the adjusting screw to adjust.
5. Turn the flywheel just one turn to position the No. 1 cylinder valves at the T.D.C. during overlap.
6. Measure the clearance at the valves marked ● in the table below with a feeler gauge.
7. If the clearance is not within the factory spec., adjust.

Valve clearance IN and EX. (When cold)	Factory spec.	0.145 to 0.185 mm 0.0057 to 0.0073 in.
--	---------------	---

### [D850-5B-D950-5B]

- Firing order 1→2→3

Cylinder No.	1		2		3	
Valve	IN.	EX.	IN.	EX.	IN.	EX.
Checking	o	o	●	o	o	●

### [V1200-5B]

- Firing order 1→3→4→2

Cylinder No.	1		2		3		4	
Valve	IN.	EX.	IN.	EX.	IN.	EX.	IN.	EX.
Checking	o	o	o	●	●	o	●	●