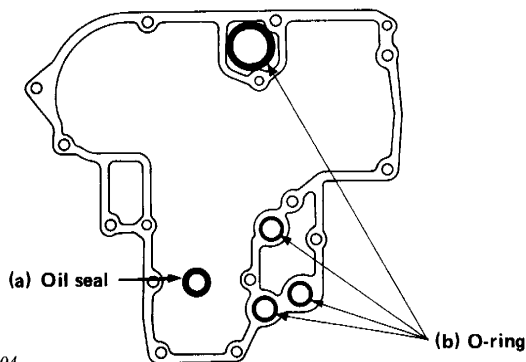


(A) Inside view of gear case assembly

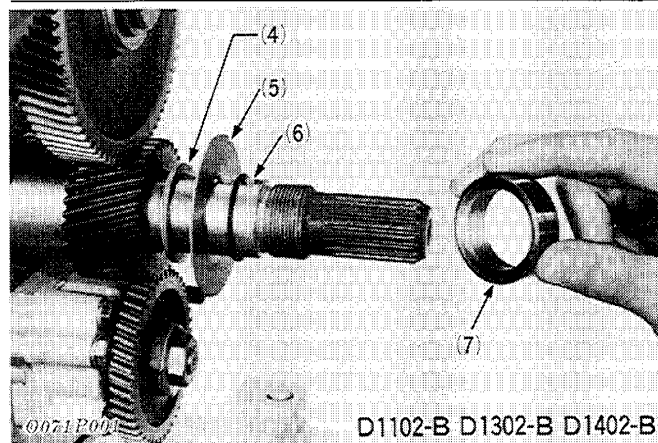
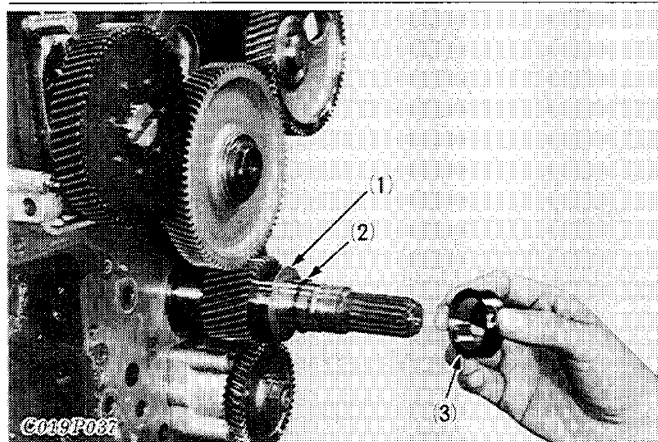


## 5 Removing Gear Case Assembly

- 1) Remove the gear case.
- 2) Remove the O-ring.

(Important)

- When reassembling do not forget to refit the O-ring.
- Apply some grease to the oil seal, and refit it carefully so that its lip will not peel off.



D1102-B D1302-B D1402-B

## 6 Removing Crankshaft Collar and Oil Slinger

- 1) Remove the crankshaft collar, the O-ring, oil slinger and the crank gear collar (D1102-B, D1302-B, D1402-B only) in that order.

(Note for reassembling)

- Apply oil to the O-ring. Do not confuse assembling order.

- (1) Oil slinger
- (2) O-ring
- (3) Crank shaft collar
- (4) Crank gear collar
- (5) Oil slinger
- (6) O-ring
- (7) Crank shaft collar